## **Management Approach**

Mitr Phol is committed to reduce the negative environmental impact of its packaging throughout the product life cycle while satisfying the diverse needs of consumers. Therefore, the Company has established a strict packaging policy focusing on 4 areas:

- 1. Developing recyclable product technologies that align with the circular economy.
- 2. Reducing the Use of Single-use Plastic Packaging and Increasing the Use of Reusable Packaging
- 3. Promoting compostable and recyclable materials in packaging development.
- 4. Promoting recycled packaging to reduce the consumption of new materials.

Additionally, Mitr Phol has set a goal to increase environmentally friendly packaging. By 2027, 100% of the Company's sugar packages will be designed to be reusable, recyclable, or compostable.

### Packaging Roadmap

To be 100 % Environmental friendly by Y2027

2023

95% Recyclable & Compostable Packaging Material

2027

100 % Recyclable & Compostable Packaging Material

2030

Recycled over 50% of Rigid Plastic ( By Weight )









### **Our Actions in Downstream**

#### **Packaging**

Key interventions to reduce GHG emissions related to packaging are as follows:

- Use of environmentally friendly packaging both recyclable & composable packaging material
- Reduce & Optimize material usage of packaging materials
- Collaborate with our packaging suppliers and university to produce packaging with low in GHG emissions















Recyclable packaging

- Mono Material

Compostable packaging

Green Carton

 Optimization Packaging material usage

 Reduce Basic weight and maintain strength of paper **Reduce Material** 

- 10% Reduce

bottle weight

**Syrup Tank Car** 

### **Our Actions in Downstream**

We have designed a new product uses reusable and recyclable packaging material. Reusable packaging is intended for use not only with sugar, but also with salt and other seasonings.







### **Our Actions in Downstream**

#### Green Carton Project



- Optimize Paper Specification for reduce paper gram weight and increase paper strength then we can reduce paper usage about 80 Tons/Year ( 13% from Weight )
- We are use Recycled Paper Material about 93% for Paper Packaging

#### Sustainability Program





We have designed new sustainability packaging where we collaborated with a government university authority and supplier to support packaging study project for use sustainability material.

### **Our Actions in Downstream**

### **Syrup Tank Car Program**



In 2023, the Company has delivered 250,000 tons of sugar syrup and 54,000 tons of sugar to customers by tank cars, which can reduce usage of 262 million plastic packaging bags for syrup and 54 million plastic packaging bags for sugar. Additionally, the Company also reuses the containers, which can reduce plastic usage by 3,000 tons/year.

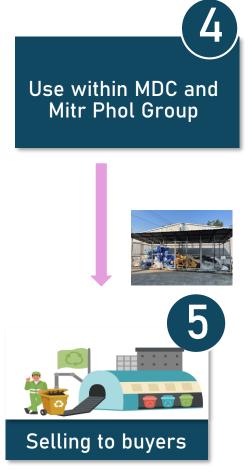
### Reuse Program for PP Bag

We have collaborated with customers for return 1 Ton PP Bag for reuse in factory and sent to recycling factory



Customer





**RECYCLE Factory** 

**Closed-loop product** 

✓ ESG target achievement

#### **Our Actions in Downstream**

Sustainability RPE (High Quality PCR for Outer Bag)

Formulation

Coordinate with Plastic polymer producer in Thailand to study closed loop packaging usage for use RPE secondary packaging bag for syrup bottle outer pack.

Phol ✓ Carbon footprint reduction ✓ Circularity loop Implement in Year 2024 ✓ PCR product in portfolio Closed Looped PE Used PE Bag for Secondary Bag from packaging Factory A Project initiator with all parties Implement in Year 2025 Together and develops High Quality PCR Formulation to suit applications Produce plastic bag by using High Quality PCR Recycle Used

> PE film into recycle Plastic resin

Mitr